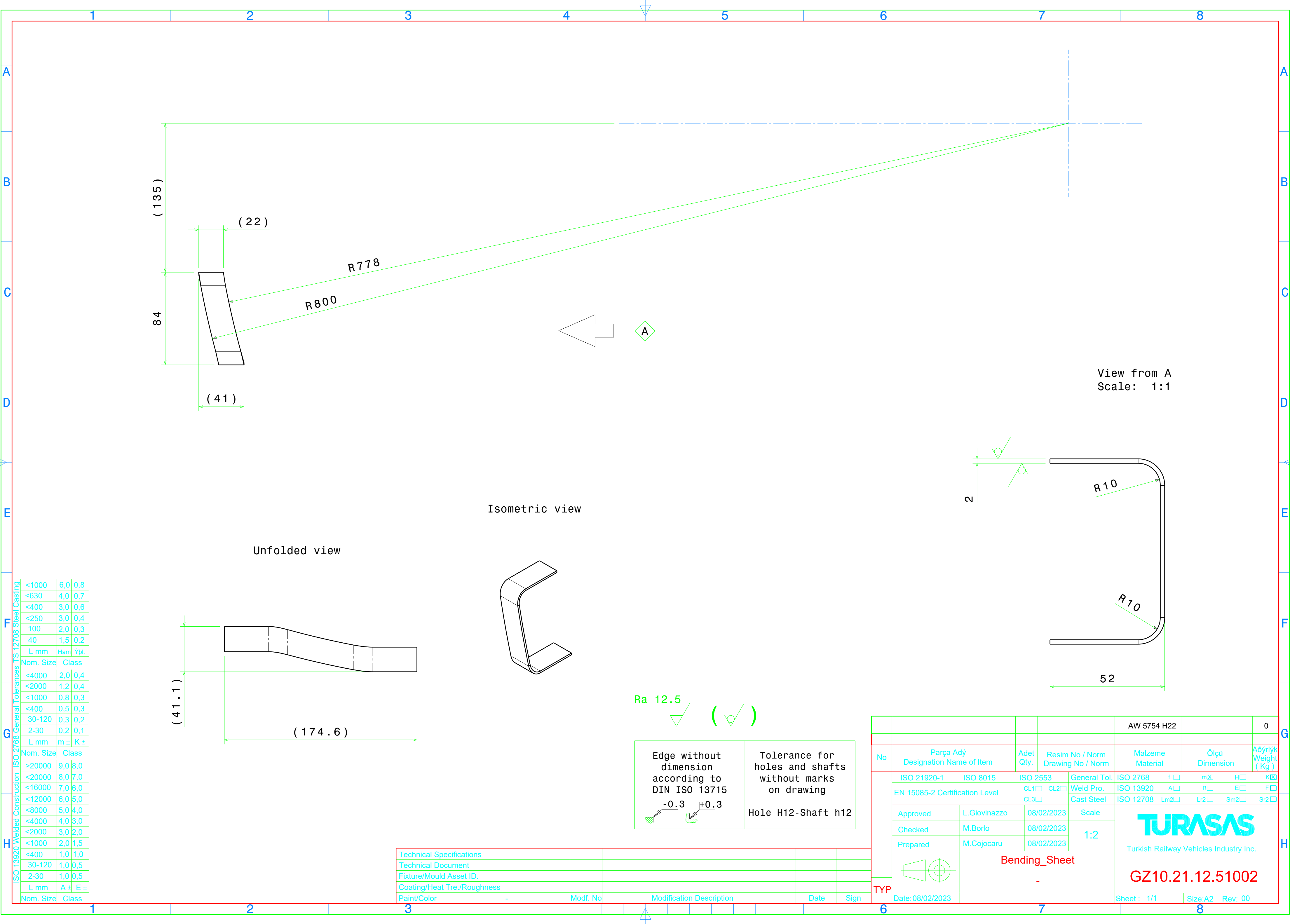
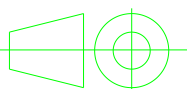


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F	ISO 2768 General Tolerances			TS 12708 Steel Casting
	Nom. Size	Class		
G	<1000	6,0	0,8	
	<630	4,0	0,7	
H	<400	3,0	0,6	
	<250	3,0	0,4	
	100	2,0	0,3	
	40	1,5	0,2	
	L mm	Ham	Ypl.	
	Nom. Size	Class		
	<4000	2,0	0,4	
	<2000	1,2	0,4	
	<1000	0,8	0,3	
	<400	0,5	0,3	
	30-120	0,3	0,2	
	2-30	0,2	0,1	
	L mm	m ±	K ±	
	Nom. Size	Class		
	>20000	9,0	8,0	
	<20000	8,0	7,0	
	<16000	7,0	6,0	
	<12000	6,0	5,0	
	<8000	5,0	4,0	
	<4000	4,0	3,0	
	<2000	3,0	2,0	
	<1000	2,0	1,5	
	<400	1,0	1,0	
	30-120	1,0	0,5	
	2-30	1,0	0,5	
	L mm	A ±	E ±	
	Nom. Size	Class		

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness					
Paint/Color	-	Mod. No	Modification Description	Date	Sign

				AW 5754 H22		0
No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Aðýrlyk Weight ( kg )
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro. Cast Steel	ISO 13920	A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>
	Approved	L.Giovinazzo	08/02/2023	Scale	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Checked	M.Borlo	08/02/2023	1:2	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>	
	Prepared	M.Cojocar	08/02/2023			
		Bending_Sheet			GZ10.21.12.51002	
	-					
Date:08/02/2023				Sheet : 1/1	Size:A2	Rev: 00